



**Application**

- Suitable for transferring liquids of low viscosity, non-inflammable and non-explosive, not containing solid particles or fibers
- Water supply & drainage for high-rise buildings, filtration and transfer at waterworks, pressure boosting in main pipe
- Washing and cleaning systems, boiler feeding, cooling water circulation, water treatment systems, auxiliary system, support equipment
- Ultra-filtration systems, reverse-osmosis systems, distillation systems, separators, swimming pools
- Agricultural irrigation: sprinkler irrigation, drip-feed irrigation
- Food & beverage industry
- Fire-fighting system

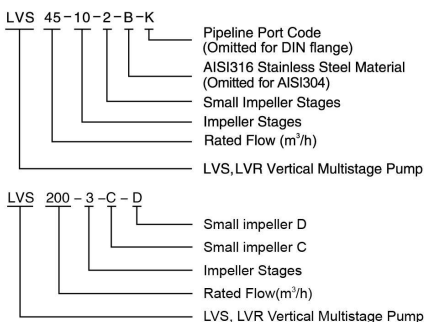
**Operating Conditions**

- Low viscosity, non-inflammable and non-explosive liquids not containing solid particles or fibers. The liquids must not chemically attack the pump materials. When pumping liquids with a density or viscosity is higher than that of water, a motor with a higher output power rating shall be used.
- Liquid temperature: -20°C~+120°C
- Flow ranges: 0.7-240 m<sup>3</sup>/h
- Liquid pH value: 4 - 10
- Max. ambient temperature: +40°C
- Max. operation pressure: 33 bar
- Altitude: up to 1000 m

**Motor**

- IE 2 motor (IE 3 motor optional)
- Totally enclosed & fan-cooled
- Protection class: IP55
- Standard voltage: 50Hz 1 x 220V/3 x 380V

**Identification Codes**



LVS: Stainless steel wetted parts  
LVR: Cast iron base & pump cover

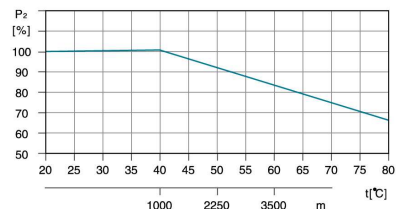
**Identifications codes of flange structure**

A: Oval flange; K: Clamp connector;  
G: Threaded connector

**Ambient Temperature**

Max. ambient temperature: +40°C. Ambient temperature above 40°C or installation at altitude of more than 1000 meters above sea level require the use of an oversize motor. Because of low air density and poor cooling effects, the motor output power P<sub>2</sub> will be decreased. See the picture.

In such cases, it may be necessary to use a motor with a higher output power rating.



For example, when the pump is installed at altitude of more than 3500 meters above sea level, P<sub>2</sub> will be decreased to 88%. When the ambient temperature is 70°C, P<sub>2</sub> will be decreased to 78%.

Available with:

**Minimum Inlet Pressure-Npsh**

Calculation of the inlet pressure "H" is recommended in these situations:

- The liquid temperature is high.
- The flow is significantly higher than the rated flow.
- Water is drawn from depths.
- Water is drawn through long pipes.
- Inlet conditions are poor.

To avoid cavitation, make sure that there is a minimum pressure on the suction side of the pump. The maximum suction lift "H" in meters head can be calculated as follows:

$$H = P_b \times 10.2 - NPSH - H_f - H_v - H_s$$

$P_b$  = Barometric pressure in bar. (Barometric pressure can be set to 1 bar). In closed systems,  $P_b$  indicates the system pressure in bar.

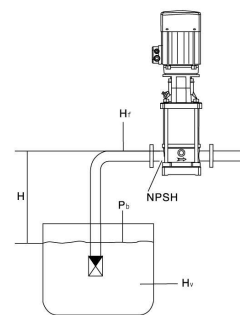
**NPSH** = Net Positive Suction Head in meters head. (To be read from the NPSH curve at the highest flow the pump will be delivering.)

$H_f$  = Friction loss in suction pipe in meters head. (At the highest flow the pump will be delivering.)

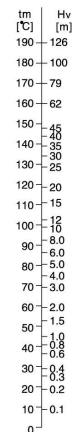
$H_v$  = Vapor pressure in meters head. (To be read from the vapor pressure scale. "H<sub>v</sub>" depends on the liquid temperature "tm")

$H_s$  = Safety margin=minimum 0.5 meters head.

If the "H" calculated is positive, the pump can operate at a suction lift of maximum "H" meters head. If the "H" calculated is negative, an inlet pressure of minimum "H" meters head is required.



**Note:** To avoid cavitation, never select a pump with a duty point too far to the right on the NPSH curve. Always check the NPSH value of the pump at the highest possible flow.



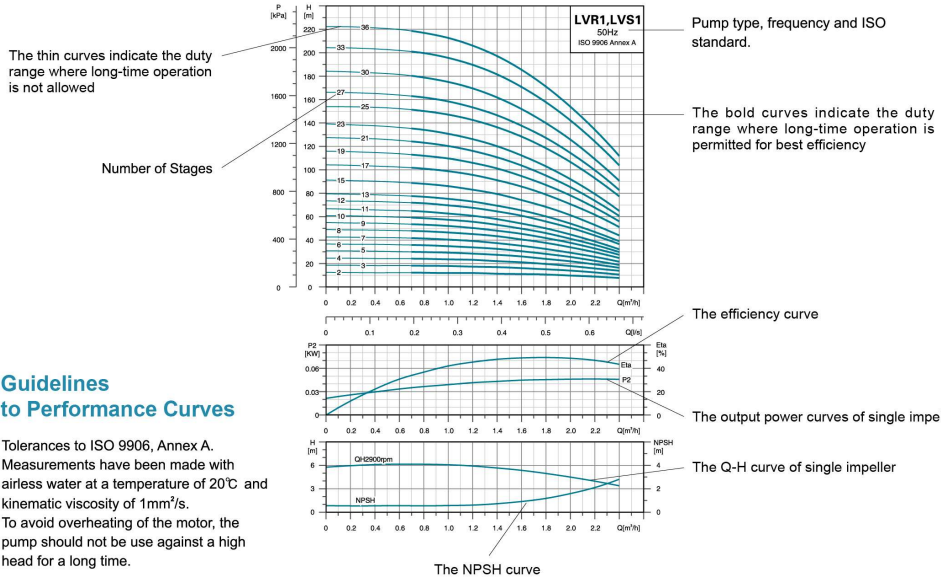
**Maximum Inlet Pressure**

The following table shows the maximum permissible inlet pressure. However, the current inlet pressure + the pressure against a closed valve must always be lower than the Max. permissible operating pressure. If the maximum permissible operating pressure is exceeded, the bearing in the motor may be damaged and the life of the shaft seal reduced.

Model	Max. Inlet Pressure [bar]
LVR(S) 1-2 - 1-36	10
LVR(S) 2-2	6
LVR(S) 2-3 - 2-12	10
LVR(S) 2-13 - 2-26	15
LVR(S) 3-2 - 3-29	10
LVR(S) 3-31 - 3-36	15
LVR(S) 4-2	6
LVR(S) 4-3 - 4-11	10
LVR(S) 4-12 - 4-22	15
LVR(S) 5-2 - 5-16	10
LVR(S) 5-18 - 5-29	15
LVR(S) 10-1 - 10-6	8
LVR(S) 10-7 - 10-22	10
LVR(S) 15-1 - 15-3	8
LVR(S) 15-4 - 15-17	10
LVR(S) 20-1 - 20-3	8
LVR(S) 20-4 - 20-17	10
LVR(S) 32-1-1 - 32-4	4
LVR(S) 32-5-2 - 32-10	10
LVR(S) 32-11 - 32-14	15
LVR(S) 45-1-1 - 45-2	4
LVR(S) 45-3-2 - 45-5	10
LVR(S) 45-6-2 - 45-13-2	15
LVR(S) 64-1-1 - 64-2-2	4
LVR(S) 64-2-1 - 64-4-2	10
LVR(S) 64-4-1 - 64-8-1	15
LVR(S) 90-1-1 - 90-1	4
LVR(S) 90-2-2 - 90-3-2	10
LVR(S) 90-3 - 90-6	15
LVR(S) 120-1 - 120-2-1	10
LVR(S) 120-2 - 120-5-1	15
LVR(S) 120-5 - 120-7	20
LVR(S) 150-1-1 - 150-2-2	10
LVR(S) 150-2-1 - 150-4-1	15
LVR(S) 150-4 - 150-6	20
LVR(S) 200-1-D	10
LVR(S) 200-1-C - 200-2-2C	15
LVR(S) 200-2-C - 200-4	20

Model	LVR Max. Operation pressure [bar]		LVS Max. Operation pressure [bar]
	Oval Flange	DIN Flange	
LVR(S) 1	16	25	25
LVR(S) 2	16	25	25
LVR(S) 3	16	25	25
LVR(S) 4	16	25	25
LVR(S) 5	16	25	25
LVR(S) 10		25	25
LVR(S) 15		25	25
LVR(S) 20		25	25
LVR(S) 32-1-1 - 32-7	16		16
LVR(S) 32-8-2 - 32-14	30		30
LVR(S) 45-1-1 - 45-5	16		16
LVR(S) 45-6-2 - 45-11	30		30
LVR(S) 45-12-2 - 45-13-2	33		33
LVR(S) 64-1-1 - 64-5	16		16
LVR(S) 64-6-2 - 64-8-1	30		30
LVR(S) 90-1-1 - 90-4	16		16
LVR(S) 90-5-2 - 90-6	30		30
LVR(S) 120-1 - 120-7	20		20
LVR(S) 150-1-1 - 150-6	20		20
LVR(S) 200-1-D - 200-4	20		20

**How to Read The Curve Charts**



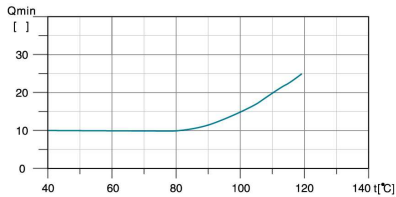
**Guidelines to Performance Curves**

Tolerances to ISO 9906, Annex A. Measurements have been made with airless water at a temperature of 20°C and kinematic viscosity of 1mm<sup>2</sup>/s. To avoid overheating of the motor, the pump should not be used against a high head for a long time.

**Minimum Flow Rate**

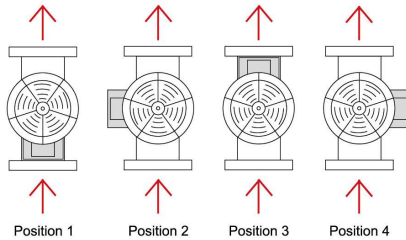
Due to the risk of overheating, the pump should not be used at a flow below the minimum flow rate. The curve below shows the minimum flow rate as a percentage of the nominal flow rate in relation to the liquid temperature.

Air cooling apparatus



**Note:** The outlet valve must be opened when the pump is in operation.

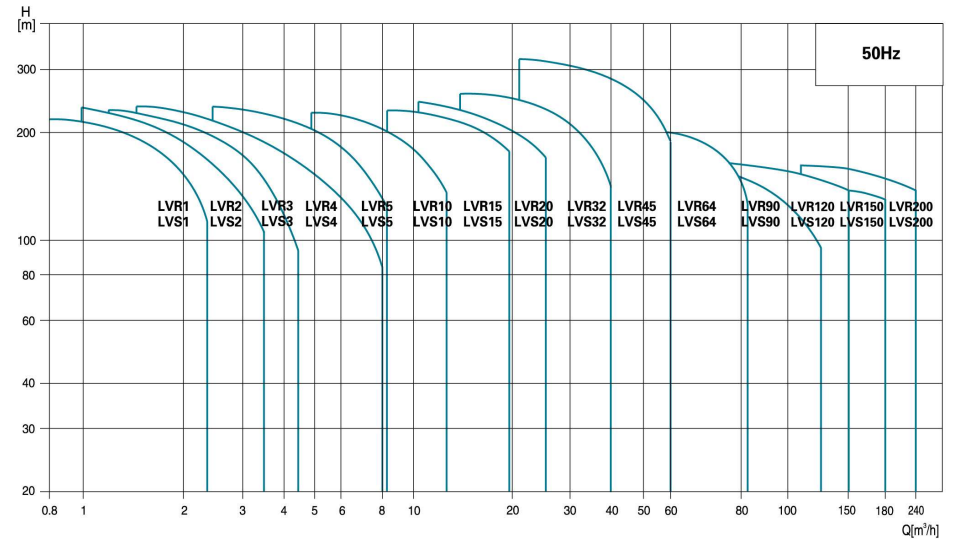
**Terminal Box Positions**  
(Note: set to position 1 before delivery)



**Product Range**

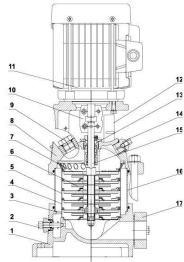
MODEL	LVR(S)1	LVR(S)2	LVR(S)3	LVR(S)4	LVR(S)5	LVR(S)10	LVR(S)15	LVR(S)20	LVR(S)32	LVR(S)45	LVR(S)64	LVR(S)90	LVR(S)120	LVR(S)150	LVR(S)200
Rated flow [m <sup>3</sup> /h]	1	2	3	4	5	10	15	20	32	45	64	90	120	150	200
Flow range [m <sup>3</sup> /h]	0.7-2.4	1.0-3.5	1.2-4.5	1.5-8	2.5-8.5	5-13	8-23	10.5-29	15-40	22-58	30-85	45-120	60-150	80-180	100-240
Max. pressure [bar]	22	23	24	21	24	22	23	25	28	33	22	20	16	16	16
Motor power [kW]	0.37-2.2	0.37-3	0.37-3	0.37-4	0.37-4	1.1-7.5	1.1-15	1.1-18.5	1.5-30	3-45	4-45	5.5-45	11-75	11-75	18.5-110
Temperature Range [°C]	-20°C~+120°C ( Note: Both the Max. permissible pressure and liquid temperature range refer to the pump capacity.)														
Max. pump efficiency [%]	45	46	55	59	60	65	70	72	78	79	80	81	74	73	79
Pipe connection-LVR															
Oval flange	G1	G1	G1	G1 1/4	G1 1/4	-	-	-	-	-	-	-	-	-	-
DIN flange	DN25	DN25	DN25	DN32	DN32	DN40	DN50	DN50	DN65	DN80	DN100	DN100	DN125	DN125	DN150
Pipe connection-LVS															
Oval flange	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
DIN flange	DN32	DN32	DN32	DN32	DN32	DN40	DN50	DN50	DN65	DN80	DN100	DN100	DN125	DN125	DN150
Clamp connector	φ 42	φ 42	φ 42	φ 42	φ 42	-	-	-	-	-	-	-	-	-	-
Threaded connector	R <sub>2</sub> 1 1/4	R <sub>2</sub> 1 1/4	R <sub>2</sub> 1 1/4	R <sub>2</sub> 1 1/4	R <sub>2</sub> 1 1/4	-	-	-	-	-	-	-	-	-	-

**Scope of Performance-LVR, LVS**



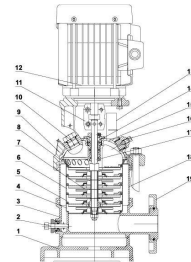
Available with:

**Cross Section**



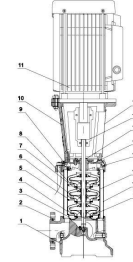
MODEL: LVR1 (2,3,4,5)

Part	Material
1 Base	HT200
2 Drainage plug assembly	AISI304
3 Primary diffuser	AISI304
4 Diffuser with bearing	AISI304
5 Medium diffuser	AISI304
6 Impeller	AISI304
7 Final volute	AISI304
8 Motor base	HT200
9 Filling plug	AISI304
10 Coupling	Iron based powder metallurgy
11 Motor	
12 Guarding plate	AISI304
13 Cartridge seal	
14 Vent plug assembly	AISI304
15 Pump shaft	AISI316
16 Pump barrel	AISI304
17 Oval flange	HT200



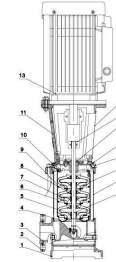
MODEL: LVS1 (2,3,4,5)

Part	Material	Optional Material
1 Base plate	ADC12	ZG304
2 Drainage plug assembly	AISI304	AISI316
3 Chasis	ZG304	ZG316
4 Primary diffuser	AISI304	AISI316
5 Diffuser with bearing	AISI304	AISI316
6 Medium diffuser	AISI304	AISI316
7 Impeller	AISI304	AISI316
8 Final volute	AISI304	AISI316
9 Motor base	HT200	
10 Filling plug	AISI304	AISI316
11 Coupling	Iron based powder metallurgy	
12 Motor		
13 Guarding plate	AISI304	
14 Cartridge seal		
15 Pump cover	ZG304	ZG316
16 Vent plug assembly	AISI304	AISI316
17 Pump shaft	AISI316	
18 Pump barrel	AISI304	AISI316
19 Flange	ZG35	



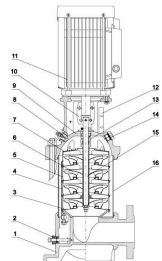
MODEL: LVR32 (45,64,90)

Part	Material
1 Base plate	HT200
2 Flange	ZG35
3 Primary diffuser	AISI304
4 Medium diffuser	AISI304
5 Diffuser with bearing	AISI304
6 Impeller	AISI304
7 Shaft sleeve assembly	
8 Final diffuser	AISI304
9 Vent plug assembly	AISI304
10 Motor base	HT200
11 Motor	
12 Guarding plate	AISI304
13 Coupling	QT400
14 Cartridge seal	
15 HT200 Pump head	HT200
16 Filling plug	AISI304
17 Tension plate	AISI304
18 Pump barrel	AISI304
19 Pump shaft	AISI304



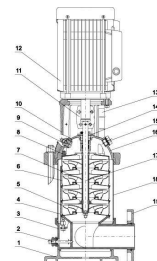
MODEL: LVS32 (45,64,90)

Part	Material	Optional Material
1 Base plate	HT200	ZG304
2 Flange	ZG35	
3 Chasis	ZG304	ZG316
4 Primary diffuser	AISI304	AISI316
5 Medium diffuser	AISI304	AISI316
6 Diffuser with bearing	AISI304	AISI316
7 Impeller	AISI304	AISI316
8 Shaft sleeve assembly		
9 Final diffuser	AISI304	AISI316
10 Vent plug assembly	AISI304	AISI316
11 Motor base	HT200	
12 Motor		
13 Guarding plate	AISI304	
14 Coupling	QT400	
15 Cartridge seal		
16 Pump head	ZG304	ZG316
17 Filling plug	AISI304	AISI316
18 Tension plate	AISI304	AISI316
19 Pump barrel	AISI304	AISI316
20 Pump shaft	AISI304	AISI316



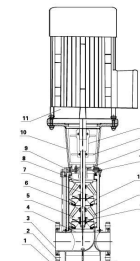
MODEL: LVR10 (15,20)

Part	Material
1 Base	HT200
2 Drainage plug assembly	AISI304
3 Primary diffuser	AISI304
4 Diffuser with bearing	AISI304
5 Medium diffuser	AISI304
6 Impeller	AISI304
7 Final volute	AISI304
8 Filling plug	AISI304
9 Motor base	HT200
10 Coupling	Iron based powder metallurgy
11 Motor	
12 Guarding plate	AISI304
13 Cartridge seal	
14 Vent plug assembly	AISI304
15 Pump shaft	AISI316
16 Pump barrel	AISI304



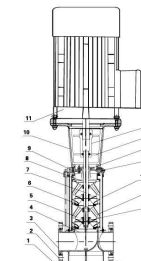
MODEL: LVS10 (15,20)

Part	Material	Optional Material
1 Base plate	ADC12	ZG304
2 Drainage plug assembly	AISI304	AISI316
3 Chasis	ZG304	ZG316
4 Primary diffuser	AISI304	AISI316
5 Diffuser with bearing	AISI304	AISI316
6 Medium diffuser	AISI304	AISI316
7 Impeller	AISI304	AISI316
8 Final volute	AISI304	AISI316
9 Filling plug	AISI304	AISI316
10 Motor base	HT200	
11 Coupling	Iron based powder metallurgy	
12 Motor		
13 Guarding plate	AISI304	
14 Cartridge seal		
15 Vent plug assembly	AISI304	AISI316
16 Pump cover	ZG304	ZG316
17 Pump shaft	AISI316	
18 Pump barrel	AISI304	AISI316
19 Flange	ZG35	



MODEL: LVR120 (150,200)

Part	Material
1 Base plate	HT200
2 Flange	ZG35
3 Base	HT200
4 Primary diffuser	AISI304
5 Medium diffuser	AISI304
6 Diffuser with bearing	AISI304
7 Impeller	AISI304
8 Final diffuser	AISI304
9 Pump head	HT200
10 Motor base	HT200
11 Motor	
12 Coupling	QT400
13 Guarding plate	AISI304
14 Cartridge seal	
15 Filling plug	AISI304
16 Tension plate	AISI304
17 Pump barrel	AISI304
18 Pump shaft	AISI304



MODEL: LVS120 (150,200)

Part	Material	Optional Material
1 Base plate	HT200	
2 Flange	ZG35	
3 Chasis	ZG304	ZG316
4 Primary diffuser	AISI304	AISI316
5 Medium diffuser	AISI304	AISI316
6 Diffuser with bearing	AISI304	AISI316
7 Impeller	AISI304	AISI316
8 Final diffuser	AISI304	AISI316
9 Pump head	ZG304	ZG316
10 Motor base	HT200	
11 Motor		
12 Coupling	QT400	
13 Guarding plate	AISI304	
14 Cartridge seal		
15 Filling plug	AISI304	AISI316
16 Tension plate	AISI304	AISI316
17 Pump barrel	AISI304	AISI316
18 Pump shaft	AISI304	AISI316

Available with:

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